

## Vent Window Assembly Instructions



**1** Tools required clamping vent frame to vent post vise grips and paint sticks



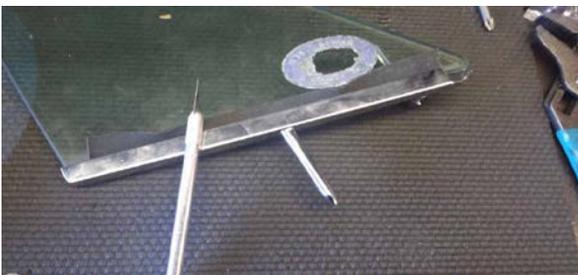
**3** Trial fit to adjust vise grips as show using paint sticks to protect chrome



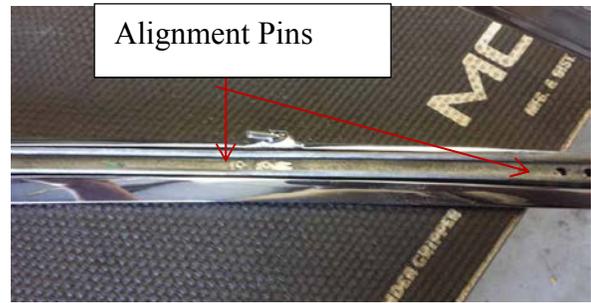
**5** Apply 3/16" to 1/4" bead of adhesive to post



**7** Install gasket



**9** Press glass into channel with set material centered as shown, this can be done with rubber mallet and a block of wood. Trim excess set material with razor



**2** Align pins and holes



**4** Recommended adhesive to bond frame to post Loctite E-120HP available at Fastenal or Internet or Panel Bond available at local body shop supply



**6** Clamp frame to post at each end, be sure not to clamp on top of alignment pins, allow to adhesive cure over night



**8** Cut 8" long piece of 1/16<sup>th</sup> x 1 1/2" window setting tape available at local glass shop or internet



**10** Install vent glass assembly in frame to check for necessary adjustments to center glass and proper seal to gasket follow steps 11 and 12 to adjust

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**11** Adjustments to the angle of the glass can be made front to back or in and outward using a 1/4" extension as shown



**13** Use black RTV to fill ends of channel wipe off excess as shown



**15** Install pivot to glass assembly (do not tighten pivot screw) lock vent window and insure glass remains in proper position and then tighten pivot screw. Note: in some cases pin may need to be adjusted, see next step



**17** Install travel limiting roll pin and tension screw, insure glass is properly aligned and functions properly; many adjustments may not be made after assembly is installed in the door.



**12** Adjustments up and down can be made by properly supporting frame assembly as shown on a hard rubber pad or block of wood to prevent scratching and then striking with rubber mallet.



**14** check pivots fit to pin if pivot does not slide completely onto pin then it will need to be deburred this can be done as shown with a small drift for leverage and a 3/16" drill clamped in a vise, several rotations may be required.



**16** If adjustment needs to be made to pin alignment it can be done as shown with 1/4" deep socket and extension.

Your Vent Window Assembly is  
now ready for installation

Thank You for your purchase  
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